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Technical Data for M-FLON40B (40% Bronze filled PTFE)

Property	Unit	Test Method	Specification
1. Physical Properties			
Density	gm / cc	ASTM D 792	3-3.2
Water Absorption	%	ASTM D 570	0
2. Mechanical Properties			
Tensile Strength	Kgf/Cm ²	ASTM D638	125-225
% Elongation	%	ASTM D 638	200-350
Compressive Strength	Kgf/Cm ²	ASTMD 695	85-100
Hardness	shore D	ASTM D 2240/785	60-66
I. Coefficient of friction			
A. Dynamic P-7Kg/Cm ² V=0.5 M/S	%	ASTMD 1894	0.11-0.15
B. Static P - 35Kg/Cm ²	%		0.08-0.1
II. Deformation under load			
A. 2Hrs. @23°C 113kG/ Cm ²	%	ASTM D621	5
B. 24Hrs. @23°C 113kG/ Cm ²	%		6
C. Permanent	%		3
A. 2Hrs. @150°C 113kG/ Cm ²	%		42
3. Thermal Properties			
Impact Strength	J/cm	ASTM D256	0.9-1
Heat Resistance at amt. Pressure (Continuous service temp)	° C		upto +260
Thermal conductivity	10-4 cal cm S °C		A/R
A. 30 - 150°C	%	ASTM D 696	1.15/0.95
B. 30 - 200°C	%	ASTM D 696	1.85/1.55
C. 30 - 250°C	%	ASTM D 696	2.55/2.25
4. Electrical Properties			
Dielectrical strength	Kv / mm	ASTM D149	Conductive
5. Dimensional Stability			
Length	%	ASTM D 1710	1.5-3
Diameter	%	ASTM D 1710	0.5-1
Permeability	%	ASTM D 543	0.01
Dissolution	%	ASTM D 543	0.01

* Note: The following readings have been given without any kind of responsibility taken, expected or implied.