

FACTORY: 14, JALARAM ESTATE, NAGARVAL HANUMAN RD. NEAR KEWAL KANTA ,
 RAKHIAL, AHMEDABAD 380 023 PH: 079 2274 3214 FAX: 079 22748159
 E-MAIL : umesh.manek@manekfluro.com Web-site ; www.manekfluro.com

MUMBAI OFFICE: OFFICE NO 21, 1ST FLOOR , PATEL SHOOPING CENTER, SAINATH RD.
 MALAD (W), MUMBAI-400064 PH. 288027954 FAX; 28809791
 E-MAIL; info@manekfluro.com Web-site ; www.manekfluro.com

Technical Data for M-FLON1600 (Modified PTFE)

Property	Unit	Test Method	Modified PTFE
1. Physical Properties			
Density	gm / cc	ASTM D 792	2.1-2.2
Water Absorption	%	ASTM D 570	0
2. Mechanical Properties			
Tensile Strength	Kgf/Cm ²	ASTM D638	300-325
% Elongation	%	ASTM D 638	400-450
Compressive Strength	Kgf/Cm ²	ASTMD 695	45-55
Hardness	shore D	ASTM D 2240/785	55-60
I. Coefficient of friction			
A. Dynamic P-7Kg/Cm ² V=0.5 M/S	%	ASTMD 1894	0.02-0.03
B. Static P - 35Kg/Cm ²	%		0.04-0.06
II. Deformation under load			
A. 2Hrs. @23°C 113kG/ Cm ²	%	ASTM D621	12
B. 24Hrs. @23°C 113kG/ Cm ²	%		15
C. Permanent	%		8
A. 2Hrs. @150°C 113kG/ Cm ²	%		55
3. Thermal Properties			
Impact Strength	J/cm	ASTM D256	1.6-1.75
Heat Resistance at amt. Pressure (Continuous service temp)	° C		(-200 to +260)
Thermal conductivity	10-4 cal cm S °C		A/R
A. 30 - 150°C	%	ASTM D 696	1.5/1.5
B. 30 - 200°C	%	ASTM D 696	2.4/2.3
C. 30 - 250°C	%	ASTM D 696	3.4/3.6
4. Electrical Properties			
Dielectrical strength	Kv / mm	ASTM D149	22-24
5. Dimensional Stability			
Length	%	ASTM D 1710	1.5-3
Diameter	%	ASTM D 1710	0.5-1
Permeability	%	ASTM D 543	0.01
Dissolution	%	ASTM D 543	0.01

* Note: The following readings have been given without any kind of responsibility taken, expected or implied.

**Grade M-FLON1600 is equivalent to TFM 1600, a registered trademark of Dyneon- A 3M company.